
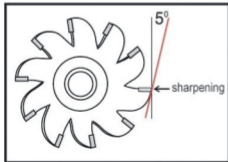
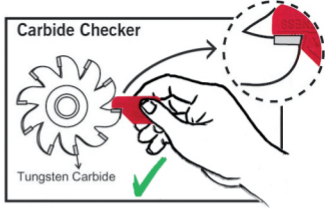
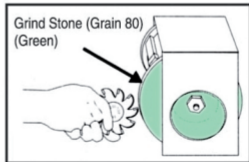


NOTE  Gap means need sharpening



Sharpening angle must be 5°  
(cutting angle A) on hard-metal plate.



Method and position to sharpen the  
milling cutter